



Revision Number: 006.0

Issue date: 12/11/2017

1. PRODUCT AND COMPANY IDENTIFICATION

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|----------------------------|---|-----------------------------|---|
| Product name: | LOCTITE PC 7218 B known as LOCTITE NDBK WC 25LB PT B | IDH number: | 1324010 |
| Product type: | Epoxy Hardener | Item number: | 1323940_1284588 |
| Restriction of Use: | None identified | Region: | United States |
| Company address: | Henkel Corporation Henkel Way One Rocky Hill, Connecticut 06067 | Contact information: | Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com |

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.
MAY CAUSE AN ALLERGIC SKIN REACTION.

| HAZARD CLASS | HAZARD CATEGORY |
|--------------------|-----------------|
| SKIN CORROSION | 1B |
| SERIOUS EYE DAMAGE | 1 |
| SKIN SENSITIZATION | 1 |

PICTOGRAM(S)



Precautionary Statements

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| Prevention: | Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection. |
| Response: | IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse. |
| Storage: | Store locked up. |
| Disposal: | Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations. |

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

| Hazardous Component(s) | CAS Number | Percentage* |
|---|------------|-------------|
| Aluminium oxide - non fibrous form | 1344-28-1 | 60 - 70 |
| Silicon carbide | 409-21-2 | 10 - 20 |
| C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer | 68082-29-1 | 1 - 5 |
| Fatty acids, tall-oil, reaction products with tetraethylenepentamine | 68953-36-6 | 1 - 5 |
| N,N'-bis(3-aminopropyl)ethylenediamine | 10563-26-5 | 1 - 5 |
| Aliphatic amines | Unknown | 1 - 5 |
| Nonylphenol | 25154-52-3 | 1 - 5 |
| Tetraethylene pentamine | 112-57-2 | 0.1 - 1 |
| 1,4-Phenylenediamine-terephthaloyl chloride copolymer | 26125-61-1 | 0.1 - 1 |
| Quartz (SiO ₂), <1% respirable | 14808-60-7 | 0.1 - 1 |
| Triethylenetetramine | 112-24-3 | 0.1 - 1 |
| N-(3-(Trimethoxysilyl)propyl)ethylenediamine | 1760-24-3 | 0.1 - 1 |

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

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| Inhalation: | Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention. |
| Skin contact: | Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). Wash clothing before reuse. Thoroughly clean shoes before reuse. Get medical attention. |
| Eye contact: | Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention. |
| Ingestion: | DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention. |
| Symptoms: | See Section 11. |

5. FIRE FIGHTING MEASURES

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| Extinguishing media: | Water spray (fog), foam, dry chemical or carbon dioxide. |
| Special firefighting procedures: | Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. |
| Unusual fire or explosion hazards: | Not available. |
| Hazardous combustion products: | Oxides of carbon. Oxides of nitrogen. Aldehydes. Ammonia. Nitric acid. Phenolics. Irritating vapors. |

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

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| Environmental precautions: | Do not allow product to enter sewer or waterways. |
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Clean-up methods:

Immediately contact emergency personnel. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a closed container until ready for disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling:

Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed.

Storage:

Store in original container until ready to use. Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Keep away from heat, spark and flame.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

| Hazardous Component(s) | ACGIH TLV | OSHA PEL | AIHA WEEL | OTHER |
|--|--|---|---|-------|
| Aluminium oxide - non fibrous form | 1 mg/m3 TWA Respirable fraction. | 5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust. 50 MPPCF TWA Total dust. 15 MPPCF TWA Respirable fraction. 15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction. | None | None |
| Silicon carbide | 3 mg/m3 TWA Respirable fraction. 10 mg/m3 TWA Inhalable fraction. 0.1 FIBERS/CM3 TWA Fiber. | 5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust. 5 mg/m3 TWA Respirable fraction. 15 MPPCF TWA Respirable fraction. 15 mg/m3 TWA Total dust. 50 MPPCF TWA Total dust. | None | None |
| C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer | None | None | None | None |
| Fatty acids, tall-oil, reaction products with tetraethylenepentamine | None | None | None | None |
| N,N'-bis(3-aminopropyl)ethylenediamine | None | None | None | None |
| Aliphatic amines | None | None | None | None |
| Nonylphenol | None | None | None | None |
| Tetraethylene pentamine | None | None | (SKIN) Aerosol. 1 ppm (5 mg/m3) TWA Aerosol. (Skin sensitizer) | None |
| 1,4-Phenylenediamine-terephthaloyl chloride copolymer | None | None | None | None |
| Quartz (SiO2), <1% respirable | 0.025 mg/m3 TWA Respirable fraction. | 2.4 MPPCF TWA Respirable. 0.1 mg/m3 TWA Respirable. 0.05 mg/m3 TWA (Respirable dust.) (Respirable dust.) 0.025 mg/m3 OSHA_ACT (Respirable dust.) 0.05 mg/m3 PEL Respirable dust. | None | None |
| Triethylenetetramine | None | None | 1 ppm (6 mg/m3) TWA (SKIN) | None |
| N-(3-(Trimethoxysilyl)propyl)ethylenediamine | None | None | None | None |

Engineering controls:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

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| Respiratory protection: | Use NIOSH approved respirator if there is potential to exceed exposure limit(s). |
| Eye/face protection: | Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available. |
| Skin protection: | Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. |

9. PHYSICAL AND CHEMICAL PROPERTIES

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|---|--|
| Physical state: | Liquid, Paste |
| Color: | Dark grey |
| Odor: | Amine |
| Odor threshold: | Not available. |
| pH: | Not available. |
| Vapor pressure: | Not available. |
| Boiling point/range: | Not available. |
| Melting point/ range: | Not available. |
| Specific gravity: | 2.42 |
| Vapor density: | Not available. |
| Flash point: | 149 °C (300.2 °F) Tagliabue closed cup |
| Flammable/Explosive limits - lower: | Not available. |
| Flammable/Explosive limits - upper: | Not available. |
| Autoignition temperature: | Not available. |
| Flammability: | Not applicable |
| Evaporation rate: | Not available. |
| Solubility in water: | Insoluble |
| Partition coefficient (n-octanol/water): | Not available. |
| VOC content: | 0.1 %; 0.99 g/l EPA Method 24 |
| Viscosity: | Not available. |
| Decomposition temperature: | Not available. |

10. STABILITY AND REACTIVITY

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| Stability: | Stable under normal conditions of storage and use. |
| Hazardous reactions: | None under normal processing. |
| Hazardous decomposition products: | Oxides of carbon. Oxides of nitrogen. Aldehydes. Ammonia. Nitric acid. Phenolics. Irritating vapors. |
| Incompatible materials: | Strong acids and strong bases. Strong oxidizing agents. |
| Reactivity: | Not available. |
| Conditions to avoid: | Keep away from heat, ignition sources and incompatible materials. |

11. TOXICOLOGICAL INFORMATION

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| Relevant routes of exposure: | Skin, Inhalation, Eyes |
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Potential Health Effects/Symptoms

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| Inhalation: | Mists, vapors or liquid may cause severe irritation or burns. |
| Skin contact: | Causes skin burns. May cause allergic skin reaction. |
| Eye contact: | Causes serious eye damage. |
| Ingestion: | Irritation and corrosive action can occur in the mouth, stomach tissue and digestive tract if swallowed. |

| Hazardous Component(s) | LD50s and LC50s | Immediate and Delayed Health Effects |
|---|---|---|
| Aluminium oxide - non fibrous form | None | Irritant, Nuisance dust, Corrosive |
| Silicon carbide | None | Nuisance dust |
| C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer | None | No Records |
| Fatty acids, tall-oil, reaction products with tetraethylenepentamine | None | No Records |
| N,N'-bis(3-aminopropyl)ethylenediamine | None | No Target Organs |
| Aliphatic amines | None | No Data |
| Nonylphenol | Oral LD50 (Rat) = 1,600 mg/kg Dermal LD50 (Rabbit) = 2,140 mg/kg | Allergen, Corrosive, Irritant, Kidney |
| Tetraethylene pentamine | Oral LD50 (Rat) = 3.99 g/kg Oral LD50 (Rat) = 2.1 g/kg Dermal LD50 (Rabbit) = 0.66 g/kg | Irritant, Mutagen, Allergen |
| 1,4-Phenylenediamine-terephthaloyl chloride copolymer | None | Irritant, Lung |
| Quartz (SiO ₂), <1% respirable | None | Immune system, Lung, Some evidence of carcinogenicity |
| Triethylenetetramine | None | Allergen, Corrosive, Developmental, Irritant, Mutagen |
| N-(3-(Trimethoxysilyl)propyl)ethylenediamine | None | Irritant, Allergen |

| Hazardous Component(s) | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen (Specifically Regulated) |
|---|--|-----------------|--|
| Aluminium oxide - non fibrous form | No | No | No |
| Silicon carbide | No | Group 2A | No |
| C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer | No | No | No |
| Fatty acids, tall-oil, reaction products with tetraethylenepentamine | No | No | No |
| N,N'-bis(3-aminopropyl)ethylenediamine | No | No | No |
| Aliphatic amines | No | No | No |
| Nonylphenol | No | No | No |
| Tetraethylene pentamine | No | No | No |
| 1,4-Phenylenediamine-terephthaloyl chloride copolymer | Reasonably Anticipated to be a Human Carcinogen. | No | No |
| Quartz (SiO ₂), <1% respirable | Known To Be Human Carcinogen. | Group 1 | Yes |
| Triethylenetetramine | No | No | No |
| N-(3-(Trimethoxysilyl)propyl)ethylenediamine | No | No | No |

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

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| Recommended method of disposal: | Follow all local, state, federal and provincial regulations for disposal. |
| Hazardous waste number: | It is the responsibility of the user to determine if an item is hazardous as defined in the Resource Conservation and Recovery Act (RCRA) at the time of disposal. Product uses, transformations, mixtures, processes, etc., may render the resulting material hazardous, under the criteria of ignitability, corrosivity, reactivity and toxicity characteristics of the Toxicity Characteristics Leaching Procedure (TCLP) 40 CFR 261.20-24. |

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

| | |
|----------------------------------|---|
| Proper shipping name: | Corrosive liquids, n.o.s. (Aliphatic amines, Nonylphenol) |
| Hazard class or division: | 8 |
| Identification number: | UN 1760 |
| Packing group: | III |

International Air Transportation (ICAO/IATA)

| | |
|----------------------------------|--|
| Proper shipping name: | Corrosive liquid, n.o.s. (Aliphatic amines, Nonylphenol) |
| Hazard class or division: | 8 |
| Identification number: | UN 1760 |
| Packing group: | III |

Water Transportation (IMO/IMDG)

| | |
|----------------------------------|--|
| Proper shipping name: | CORROSIVE LIQUID, N.O.S. (Aliphatic amines, Nonylphenol) |
| Hazard class or division: | 8 |
| Identification number: | UN 1760 |
| Packing group: | III |
| Marine pollutant: | Nonylphenol |

15. REGULATORY INFORMATION

United States Regulatory Information

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|---|---|
| TSCA 8 (b) Inventory Status: | All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory. |
| TSCA 12 (b) Export Notification: | Alkyl phenol (CAS# 25154-52-3). |
| CERCLA/SARA Section 302 EHS: | None above reporting de minimis. |
| CERCLA/SARA Section 311/312: | Immediate Health, Delayed Health |
| CERCLA/SARA Section 313: | This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Nonylphenol (CAS# 25154-52-3). |
| California Proposition 65: | This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm. |

Canada Regulatory Information

| | |
|------------------------------|---|
| CEPA DSL/NDSL Status: | Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details. |
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16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3, 11, 15

Prepared by: Product Safety and Regulatory Affairs

Issue date: 12/11/2017

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